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DALL-#E-B-#5
Job Sheet 197459



Part No: DALL-#E-B-#5

Job Qty: 10 pcs

Part Name: Thimble



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/9/19

Job Tracking No:

Due Date: 7/10/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DALL-#-#-# Rev D IPP Rev. A 19.05.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	10 pcs	7/10/19	7/10/19	0.00	5.00	Large Fab - 1		ML
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	10 pcs	7/10/19	7/10/19	0.00	0.00	QC 9 - 10		CL
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
125	QC 5	10 pcs	7/10/19	7/10/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



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Container No: S201858



Part: DALL-#-E-B-#-5

Job No: 197459

Serial No/Batch: S201858

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 07/31/19

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					QC 5 - 50	CL
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130 Packaging 3-1 - Stock - B4B 10 pcs	7/10/19	0.00 0.00			Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	7/10/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - (Weld per dwg A/R S.S. rod Batch: ML16585) 1-Weld as per DWG sheet 7. See note 8, 9, and 10.
 Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds)
 125 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: /)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3495T49	Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 3/4" Rope Diameter	10 Ea (1 ea)	110-Large Fab - Welded Assy-1	5192229
DALL-###-#23 Gusset		10 pcs (1 ea)	110-Large Fab - Welded Assy-1	5196064 5196537
DALL-#E-A-#6 Retainer		30 pcs (3 ea)	110-Large Fab - Welded Assy-1	5196585
				5197795

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	3495T49	10	58	0
	DALL-####-23	10	75	0
	DALL-E-A-#6	30	110	0
Part Specifications				
Specifications could not be found.				

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